## Synthesis of Regioregular $\pi$ -Conjugated Poly(thienyleneethynylene) with a Hindered Phenolic Substituent

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The preparation of regioregular  $\pi$ -conjugated polymers consisting of 3-substituted thiophene units has been a subject of recent interest, and the polymers have interesting electrical and optical properties. <sup>1–4</sup> Recently, Ni-promoted C–C coupling reactions have been applied to the synthesis of regioregular poly(3-alkylthiophene-2,5-diyl)s (P3RTh) with a high (>98%) content of HT (head-to-tail) linkage. <sup>1,2</sup>

On the other hand, it has been reported that a Pd-catalyzed C-C coupling reaction between an acetylenic compound and aryl halide provides a useful route for preparation of poly(aryleneethynylene) (PAE) type polymers.  $^{6-8}$ 

$$n X-Ar-X + n HC=C-Ar'-C=CH \xrightarrow{Pd} \left(Ar-C=C-Ar'-C=C\right) \xrightarrow{n} (1)$$

$$n X-Ar-C=CH \xrightarrow{Pd} \left(Ar-C=C\right) \xrightarrow{n} (2)$$

$$PAE$$

If one can obtain the following monomer, its polycondensation will give a new regionegular PAE type  $\pi$ -conjugated polymer with the 3RTh unit.

$$Br \xrightarrow{4 \quad 3} \stackrel{R}{\nearrow} H$$

We have found that the above shown monomer can be prepared in a good yield from 3-substituted thiophene due to the difference in chemical reactivity between the 2- and 5-positions of 3-substituted thiophene, and the polycondensation actually gives the regioregular PAE type polymer. Tour and co-workers recently reported preparation of oligomeric model compounds for such a regioregular PAE type polymer.<sup>9</sup>

For the monomer, the following compound with a hindered phenolic substituent has been selected because of the interesting redox behavior of the hindered phenol, and here we report the preparation and properties of the polymer.

Monomer **1** is obtained starting from the corresponding 3-substituted thiophene and polymerized according to eq 2 (Scheme 1). Compounds **2** and **3** (solid) were prepared as previously reported. <sup>10</sup> Compounds **4**, **5**, and **1** are yellow liquids, and their <sup>1</sup>H-NMR data agree with their structures; the mass spectrum of **1** shows parent peaks at m/e 390 (from <sup>79</sup>Br species) and 392 (from <sup>81</sup>Br

## Scheme 1. Synthesis of Polymer a<sup>a</sup>

-t-Bu = tertiary butyl. -TMS = -SiMe3

<sup>a</sup> (a) NBS, room temperature. (b) TMSC≡CH, Pd(PPh<sub>3</sub>)<sub>4</sub>, CuI, NEt<sub>3</sub>, 50 °C. (c) (i) *n*-BuLi, −70 °C. (ii) CF<sub>2</sub>BrCF<sub>2</sub>Br, room temperature. (d) KOH, room temperature. (e) Pd-(PPh<sub>3</sub>)<sub>4</sub>, CuI, NEt<sub>3</sub>, 60 °C.

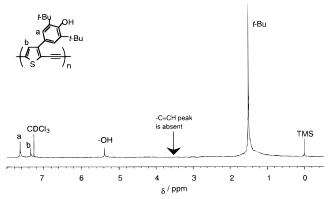
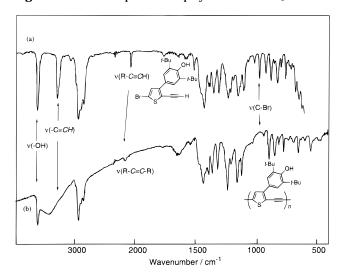


Figure 1. <sup>1</sup>H-NMR spectrum of polymer a in CDCl<sub>3</sub> at 20 °C.



**Figure 2.** IR spectra of (a) monomer **1** (liquid, on a NaCl plate) and (b) polymer **a** (in a KBr disk).

species) in almost equal intensity. Figure 1 exhibits the  $^1\text{H-NMR}$  spectrum of polymer  $\mathbf{a}$ , and comparison of the IR spectra of monomer  $\mathbf{1}$  and polymer  $\mathbf{a}$  is shown in Figure 2. As shown in these figures, signals originating from the C-Br and C=CH groups of monomer  $\mathbf{1}$  are not observable in the  $^1\text{H-NMR}$  and IR spectra of polymer  $\mathbf{a}$ . The  $\nu(\text{C=C})$  absorption band of the C=CH group is shifted to a higher frequency (Figure 2), where a  $\nu(\text{C=C})$  absorption band of disubstituted acetylene appears. The  $^1\text{H-}$  and  $^{13}\text{C}\{^1\text{H}\}$ -NMR spectra of polymer  $\mathbf{a}$  agree with the molecular structure of polymer  $\mathbf{a}$ .

Sharp signals in the  ${}^{1}H$ - and  ${}^{1}3$ C $\{{}^{1}H\}$ -NMR spectra clearly indicate that polymer **a** has the expected stereoregular structure. Polymer **a** has an  $[\eta]$  value of 0.15

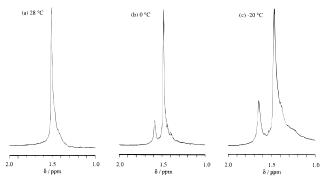


Figure 3. Variable-temperature <sup>1</sup>H-NMR spectra of polymer **a** in  $CD_2Cl_2$  at (a) +28, (b) 0, and (b) -20 °C. The  $CH_3$  signals of the t-Bu group are shown.

dL  $g^{-1}$  in CHCl<sub>3</sub> at 30 °C and an  $M_n$  value of 7700 as estimated from GPC (in CHCl<sub>3</sub>, polystyrene standard). The relation between the obtained  $[\eta]$  and  $M_n$  values deviates somewhat from the viscosity equation<sup>12</sup> observed with poly(3-hexylthiophene-2,5-diyl) (P3HexTh).

One of the interesting findings about polymer a is that the CH3 signal of the t-Bu group appears as a singlet both in the <sup>1</sup>H-NMR and in the <sup>13</sup>C{<sup>1</sup>H}-NMR spectra, which suggests free rotation of the hindered phenolic group on the NMR time scale. Lowering the temperature makes the rotation slower, thus giving rise to several <sup>1</sup>H-NMR peaks for the *t*-Bu protons at the low temperature as shown in Figure 3. The <sup>13</sup>C{<sup>1</sup>H}-NMR signals of the *t*-Bu group are broadened at -20 °C.

However, the complicated absorption pattern shown in Figures 3b and 3c indicates that not only the rotation of the hindered phenoxy group ( $\beta$ -rotation) but also a rotation around the polymer main chain (α-rotation) takes place at 20 °C and the rotations are frozen at the low temperature.

Polymer **a** is highly soluble in organic solvents such as CHCl<sub>3</sub> and benzene. The polymer exhibits a  $\pi-\pi^*$ absorption peak at 460 nm in both CHCl<sub>3</sub> solution and cast film. The peak is located at a longer wavelength compared with that of polymer **b** shown below, <sup>10</sup> indicating that polymer **a** has a longer effective  $\pi$ -conjugation system due to negligible steric repulsion between the substituents in the neighboring units. The bulky substituents of the thiophene decrease the degree of the effective  $\pi$ -conjugation. 13

Polymer-a: λmax = 460 nm (in CHCl3 and MeOH)  $\dot{P}L$  peak = 535 nm

 $\lambda$ max = 385 nm (in CHCl<sub>3</sub> and MeOH)

Polymer **a** shows a photoluminescence (PL) peak at 535 nm, which agrees with the onset position of the  $\pi$ - $\pi$ \* absorption band.

Since the hindered phenolic group often generates a stable radical, 10,14 oxidation of polymer a is intriguing. It is known that a mixture of K<sub>3</sub>[Fe(CN)<sub>6</sub>] and NaOH oxidizes such a hindered phenol to generate a stable radical, 15 and application of this oxidation method to polymer a gives a new polymer, polymer c.

The sharp  $\nu(OH)$  absorption band of polymer **a** at 3630 cm<sup>-1</sup> (Figure 1) completely disappears after the oxidation, and a new strong absorption band at 1730 cm<sup>-1</sup> appears in the region of  $\nu(C=0)$ . The appearance of the new absorption band at 1730 cm<sup>-1</sup> suggests contribution from the resonance forms shown in Scheme 2. Such resonance forms containing the C=O group have also been proposed for low-molecular-weight hindered phenoxides, <sup>14</sup> and in the present polymer, the main-chain  $\pi$ -conjugation system will also participate in the resonance. Due to stabilization of the C=O bond by contribution of the various resonance forms, the  $\nu$ (C=O) band of polymer **c** appears at a higher wavenumber (1730 cm<sup>-1</sup>) than those of 4-Ph-2,6-t-BuPhO<sup>•</sup>  $(1650 \text{ cm}^{-1})$ , <sup>14</sup> PbO<sub>2</sub>-oxidized polymer **b**  $(1680 \text{ cm}^{-1})$ , <sup>10</sup> and a previously reported polyacetylene with the same hindered phenoxy radical (1660 and 1610 cm<sup>-1</sup>). 14c Due to the stabilization discussed above, polymer **c** is inert, even to reduction with N<sub>2</sub>H<sub>4</sub>·H<sub>2</sub>O as proven by IR and UV-visible spectroscopy.

The ESR spectrum of polymer **a** exhibits only a weak signal at g = 2.0068. On the other hand, the oxidized polymer c gives rise to a strong and somewhat broad (peak width =  $\sim$ 40 G) symmetrical ESR signal at g =2.0079 and with  $\Delta H_{pp}$  of 5.0 G. The broad signal suggests extensive delocalization of the radical to be coupled with many H nuclei.

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